

Manual Threaders – OO-R, 12-R, 11-R & OO-RB

North American Standards

	Cat. No.									
	Nominal Pipe Size (in.)									
	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
Model No. OO-R										
(NPT)										
Alloy RH	36875	36880	36885	36890	36895	36900	-	-	-	
High-Speed RH	36935	36940	36945	36950	36955	36960	-	-	-	
High-Speed for Stainless Steel RH	36965	36970	36975	36980	36985	36990	-	-	-	
(NPSM)										
Alloy RH	36995	37000	37005	37010	37015	37020	-	-	-	
API High-Speed	-	-	83435	68755	68780	-	-	-	-	
Model No. 12-R										
(NPT)										
Alloy RH	37375	37380	37385	37390	37395	37400	37405	37410	37415	
High-Speed LH	-	-	-	37435	37440	37445	37450	37455	37460	
High-Speed RH	37465	37470	37475	37480	37485	37490	37495	37500	37505	
High-Speed for Stainless Steel RH	37510	37515	37520	37525	37530	37535	37540	37545	37550	
High-Speed for PVC RH	-	83450	83455	83460	83465	83470	83475	83480	83485	
High-Speed for Plastic Coated Pipe	-	-	-	51857	51862	51867	51872	51877	51882	
Alloy for IMC RH	-	-	-	92690	92695	92700	92705	92710	92715	
(NPSM)										
Alloy RH	37555	37560	37565	37570	37575	37580	37585	37590	37595	
Model No. 11-R										
(NPT)										
Alloy RH	37025	37030	37035	37040	37045	37050	37055	20923	20943	
High-Speed RH	37095	37100	37105	37110	37115	37120	37125	20928	20948	
High-Speed for Stainless Steel RH	37130	37135	37140	37145	37150	37155	37160	20933	20953	
(NPSM)										
Alloy RH>	37165	37170	37175	37180	37185	37190	37195	20938	20958	
Model No. OO-RB										
	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1
	20 TPI	18 TPI	16 TPI	14 TPI	13 TPI	12 TPI	11 TPI	10 TPI	9 TPI	8 TPI
(UNC)										
Alloy RH	37610	37615	37620	37625	37630	37635	37640	37645	37650	37655
Alloy LH	-	-	-	37675	-	-	-	37695	-	-
(UNF)										
Alloy RH	37710	37715	37720	37725	37730	37735	37740	37745	-	37755
Alloy LH	-	-	-	37775	37780	37785	37790	37795	37800	37805

Unless highlighted, die Heads complete come with selected dies and are set at the factory.

Highlighted die Heads require assembly with supplied dies.

All matched Threader/Sets include Die Heads, Ratchet Assembly, Ratchet Handle and specified Dies.

Ratchet Threaders – OO-R, 12-R, 11-R

British & International Standards

	Cat. No.								
	Nominal Pipe Size (in.)								
	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2
Model No. OO-R (BSPT)									
Alloy RH	65705	65710	65715	65720	65725	65730	-	-	-
High-Speed RH	65765	65770	65775	65780	65785	65790	-	-	-
Model No. 12-R (BSPT)									
Alloy RH	65950	65955	65960	65965	65970	65975	65980	65985	65990
High-Speed LH	-	-	-	-	-	66020	-	66030	66035
High-Speed RH	-	-	-	66040	66045	66050	66055	66060	66065
Alloy for JIS RH	-	-	-	92585	92590	92595	92600	92605	92610
(BSPP)									
Alloy RH	-	49932	49937	49942	49947	49952	-	49962	49967
Model No. 11-R (BSPT)									
Alloy RH	65550	65555	65560	65565	65570	65575	65580	-	-
High-Speed RH	-	-	65620	65625	65630	65635	65640	-	-
(BSPP)									
Alloy RH	-	-	65680	65685	65690	65695	65700	-	-

British & International Standards

	Cat. No.			
	Nominal Pipe Size (mm.)			
	20 mm	25 mm	32 mm	40mm
Model No. 11-R (ISO) Alloy RH				
	75005	75010	75015	75020

All Die Heads complete come with selected dies and are set at the factory.

Highlighted die Heads require assembly with supplied dies.

All matched Threader/Sets include Die Heads, Ratchet Assembly, Ratchet Handle and specified Dies.